

Data Sheet  
Intelligents Sensors  
VisionSensor CT 125

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vision technology

## VisionSensor CT 125

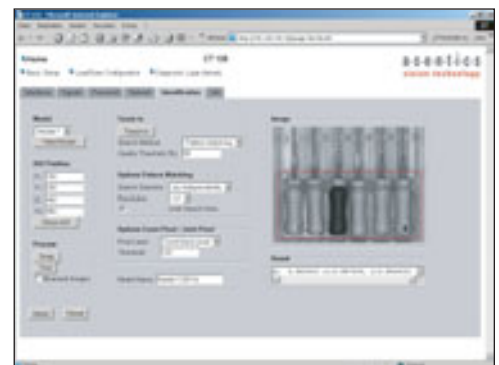
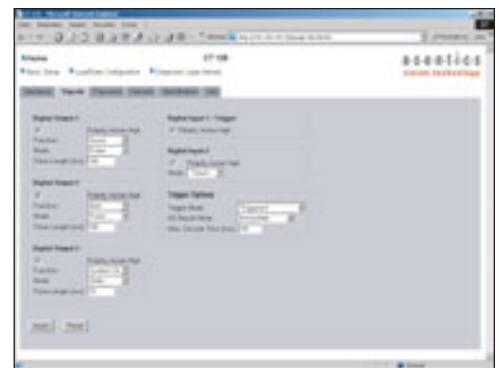
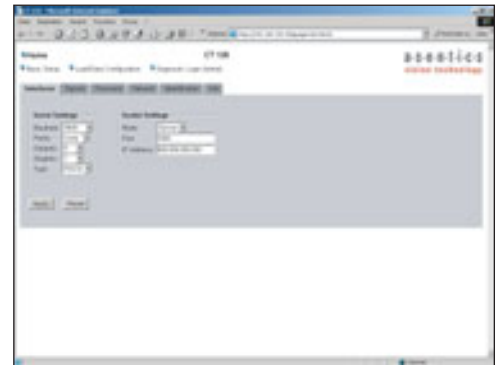
The Visionsensor CT 125 is an extremely compact, teach-in sensor for fast and reliable test applications such as in assembly technology, packaging industry or electronic production.

### Application examples:

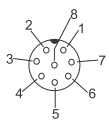
- **Presence checks**
- **Completeness checks**
- **Part identification**
- **Status monitoring**

### Properties and advantages:

- Easy and intuitive teach-in configuration; teach-in and storage of a number of configurations
- Various processes selectable (sample comparison, number of pixels, characteristics of contiguous surfaces)
- Automatic X/Y position compensation with correlation process
- High test rate (up to 20 tests/second)
- Checks possible even on rapidly moving test objects (up to 10 m/second)
- Sturdy, splash-proof housing
- Ethernet connection and web interface for network compatibility
- Connection via digital I/O, serial interface (RS232 or 485) and Ethernet
- Simple networking of a number of CT 125 visionsensors using standard network components
- Convenient configuration with standard web browser (e.g. Microsoft Internet Explorer)
- High-speed online video transfer with up to 10 images/second
- Remote maintenance and troubleshooting via Internet

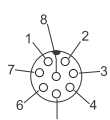


## Contact Assignment



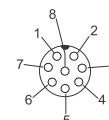
### Male M12x1, 8-pin

- 1 RxD for RS232/ (+) for RS485 interface (data)
- 2 (+) 24 V DC power supply
- 3 TxD for RS232/ (-) for RS485 interface (data)
- 4 Input contact 1 (external triggering)
- 5 Output contact 1
- 6 Output contact 2
- 7 Ground
- 8 Output contact 3



### Female connection M12x1, 8-pin

- 1 TxD for RS232 interface (configuration)
- 2 (+) 24 V DC output power supply
- 3 RxD for RS232 interface (configuration)
- 4 Output contact 4 (trigger for external illumination)
- 5 Not used
- 6 Input contact 2
- 7 Ground
- 8 Not used



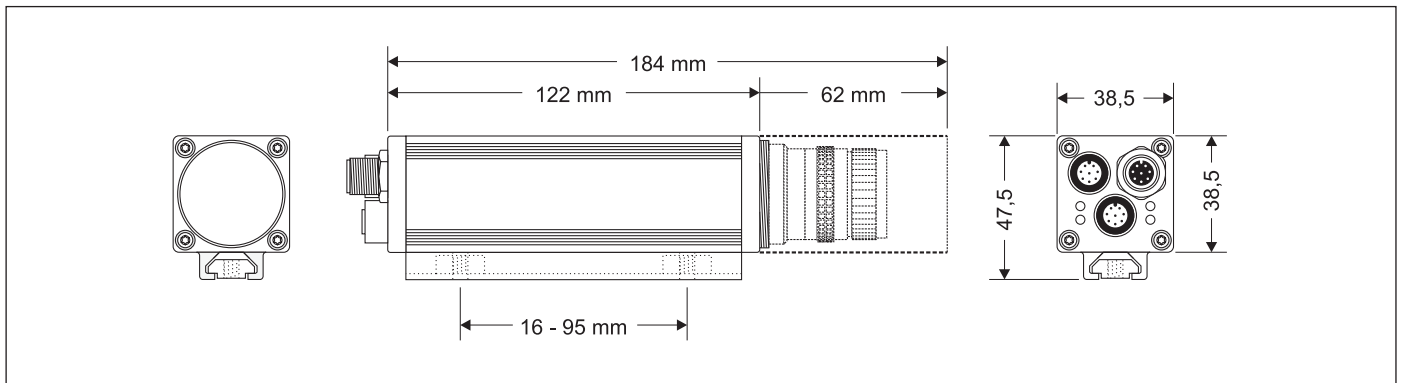
### Female connection M12x1, 8pin

- 1 Not used
- 2 Not used
- 3 Not used
- 4 TxD for Ethernet interface
- 5 RxD for Ethernet interface
- 6 TxD for Ethernet interface
- 7 Not used
- 8 RxD for Ethernet interface

## Technical Data

Model	CT 125
function	learning sensor (teach-in method) for identification applications and presence checks
sensor	CCD matrix (659 x 494 pixels)
digital inputs	2 switched inputs (24 V ± 30 %) of these 1 trigger input for image capture
digital outputs	3 switched outputs (24 V) 1 high-speed trigger output for external illumination
configuration interfaces	RS 232, Ethernet 10Base-T with TCP/IP
data interfaces	RS 232 / RS 485, switchable, Ethernet 10Base-T with TCP/IP
indicators	1 LED "Operation", 3 programmable status LED's
power supply	24 V DC ± 30 %
power consumption	4 W
ingress protection class	IP 65
operating temperature	0° ... + 45 °C
storage temperature	-20 °C ... + 70 °C
humidity	5 ... 95 %, non-condensing
dimensions (L x W x H)	147 x 38.5 x 47.5 mm
weight	290 g
connection	1 male + 2 female connections M12x1 8-pin
housing material	aluminum, silver anodized
mount	2 sliding blocks with M5 female thread M5 (interval variable)
configuration software	suitable for Windows 98, NT 4.0, 2000 and XP or configuration via TCP/IP and standard web browser

## Dimensions



## Accessories for CT 125



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Subject to modification

CT 125/GB/250/AVT/11.02